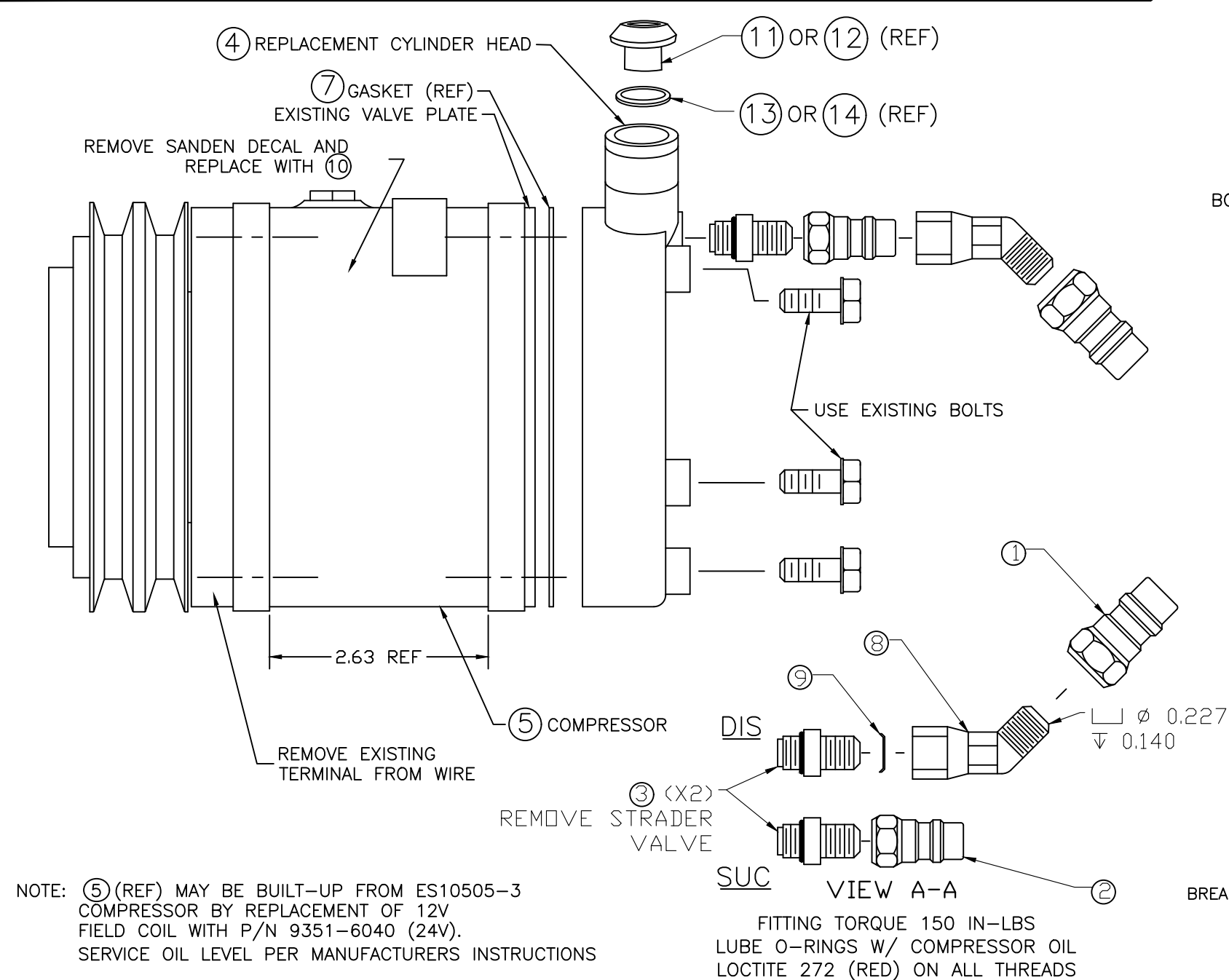


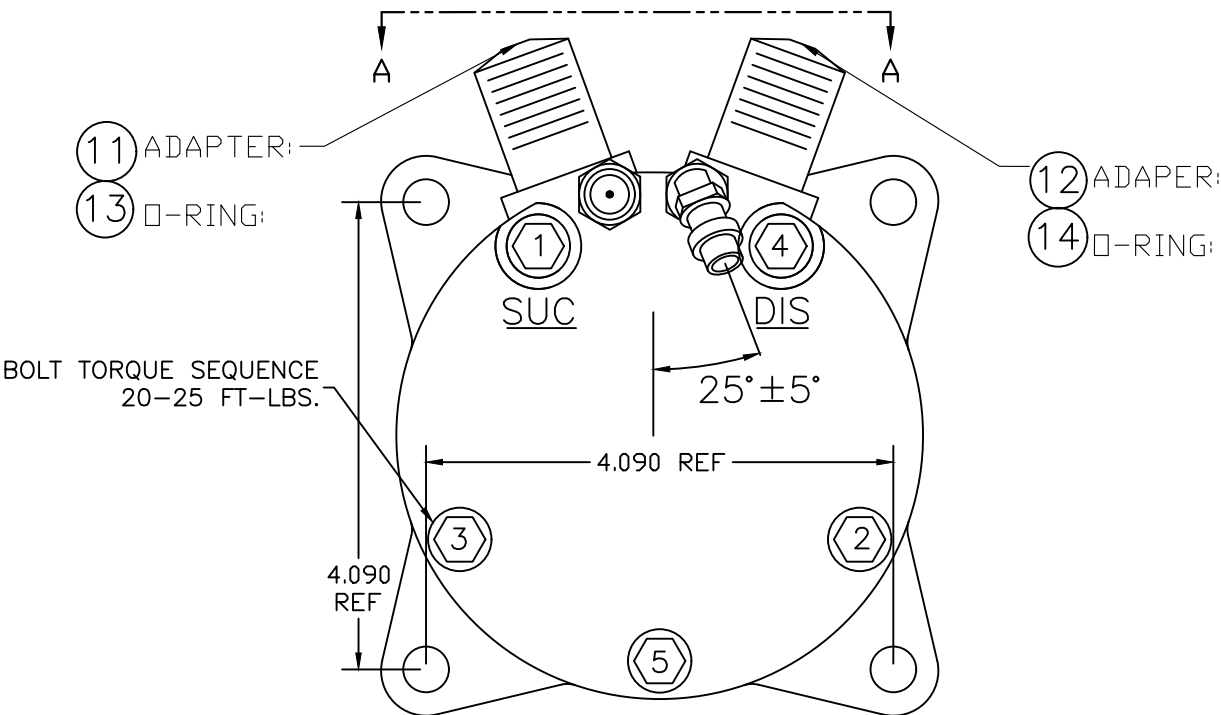
SHEET	REV	ECO	DATE	DESCRIPTION	BY	APR	CHK
1	A		11/24/97	ADDED ETCHED P/N & REV LEVEL	REB	REB	LS
1	B		07/06/98	ADDED NOTE: BUILD UP	REB	REB	LS
1,2	C		11/10/98	ADDED -2 CONFIGURATION ON SHEET 2	PR	PR	LS
1,2	D		07/07/99	REVISED NOTE 1-SHT2	PR	PR	LS
1	E		02/01/08	ADDED ALT: GA1533	REB	REB	LS
1,2	F		05-21-2009 07-12-2011 11-01-2011 12-14-2012	*REMOVE EXISTING... NOTE WAS *CUT OFF EXISTING... REMOVED CLUTCH COIL NOTE. GA4412M-KT WAS 440-591) ADDED OBSOLETE TO SH2. ADDED ALT. P/N CH1000C1 P/N 440-357 PURCHASED AS P/N CH1000C, P/N 8384-6400 PURCHASED AS P/N GA1533 ① WAS 461-3111, ② WAS 461-3112, ADDED ③, ④	REB	REB	LS
1	G		04/08/2013	UPDATED BOM, MODIFIED FITTING, ADDED VIEW A-A FOR CLARIFICATION	DGW	DGW	LS
1	H		8/14/2013	ADDED ALT PN TO ITEM 8	DGW	DGW	LS
1	I		12/21/2014	FIXED REVERSED NOTES ON DISCHARGE AND SUCTION.	PDM	JT	LS
1	J		1/04/2017	FDR -1: ADDED FT6243C, FT6242C, N11952-015 AND N1195-013; REPLACED CH1000C WITH CH1001C. REMOVED SHT 2 WITH OBSOLETE -2.	PDM	JT	LS
1	K		11/02/2017	ITEM NO. 11 WAS FT6243C, ITEM NO. 12 WAS FT6242C, ADDED SHT 2.	EW	JT	LS
1,3	L		11/15/18	ADDED SHEET 3 W/ -11 ADAPTER, REPLACES ITEM 12 ON -1 COMPRESSOR.	ZA		
1	M		10/14/22	MADE FT7609SBC AND FT7608SRC PRIMARY P/N'S FOR SERVICE PORTS. V330 AND V332 ARE NOW ALT P/N.	ADL	ADL	BW



NOTE: ⑤(REF) MAY BE BUILT-UP FROM ES10505-3 COMPRESSOR BY REPLACEMENT OF 12V FIELD COIL WITH P/N 9351-6040 (24V). SERVICE OIL LEVEL PER MANUFACTURERS INSTRUCTIONS

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-1 COMPRESSOR



14		1	N11952-013	O-RING
13		1	N11952-015	O-RING
12		1	407AC-3110-11	ADAPTER
11		1	407AC-3110-10	ADAPTER
10		1	206AC-6120-6	LABEL
9	1	1	SECO 7A4 SEAL	GASKET
8	1	1	6502-4-4	ELBOW (45 DEG.) ALT: 4V6X-S
7	1	1*	GA4412M-KT	GASKET SET (OR EQUIV.) (REPLACES 440-591)
6	2		MS16562-23	ROLL PINS
5	1	1	ES10505-2	COMPRESSOR (ALT: ES10505-3 W/ 9351-6040 COIL)
4	1	1	CH1001C	CYLINDER HEAD; TUBE O-RING HEAD W/ SERVICE PARTS
3	2	2	GA1533	SERVICE PORT (ALT:8384-6400)
2	1	1	FT7609SBC	SERVICE PORT (SUCTION) ALT: P/N V330
1	1	1	FT7608SRC	SERVICE PORT(DISCHARGE) ALT: P/N V332
ITEM	-2	-1	PART NUMBER	DESCRIPTION

QTY.		QTY.		Paravion® Technology Inc.		TITLE COMPRESSOR ASSEMBLY		DRAWING NO. 407AC-3110							
EDGES		DIMENSIONS IN INCHES TOLERANCES EXCEPT WHERE NOTED: .X = ± .1 .XX = ± .05 .XXX = ± .010 ANGLES = ± 1°		DRAWN BY		APRVD. BY		CHK'D BY		DATE		REV		ECO	
				DJSH		REB		LS		10/31/96		M			
PROTO		THREADS: INTERNAL=CLASS 2B EXTERNAL=CLASS 2A								DO NOT SCALE DRAWING		SHEET 1 OF 3			
N/C				© 2018 PARAVION TECH., INC. PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY, INC.											

DIMENSIONS IN INCHES  
TOLERANCES EXCEPT WHERE NOTED:  
.X = ± .1  
.XX = ± .05  
.XXX = ± .010  
ANGLES = ± 1°  
THREADS:  
INTERNAL=CLASS 2B  
EXTERNAL=CLASS 2A

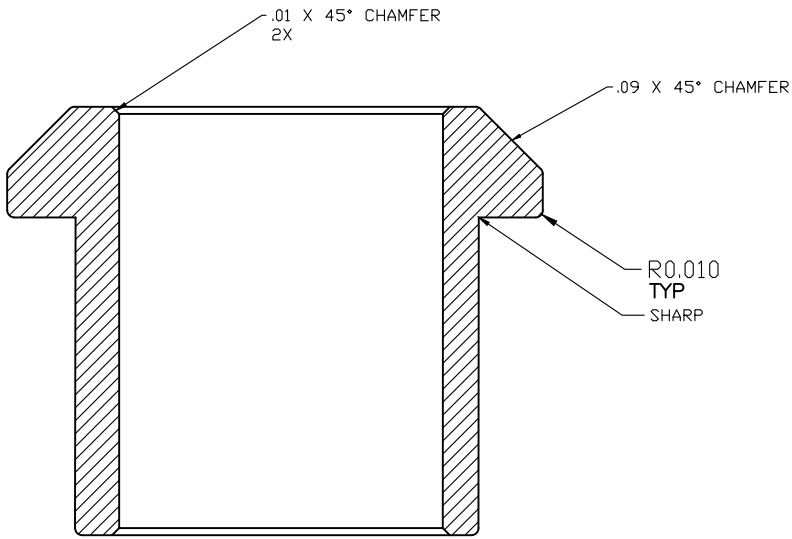
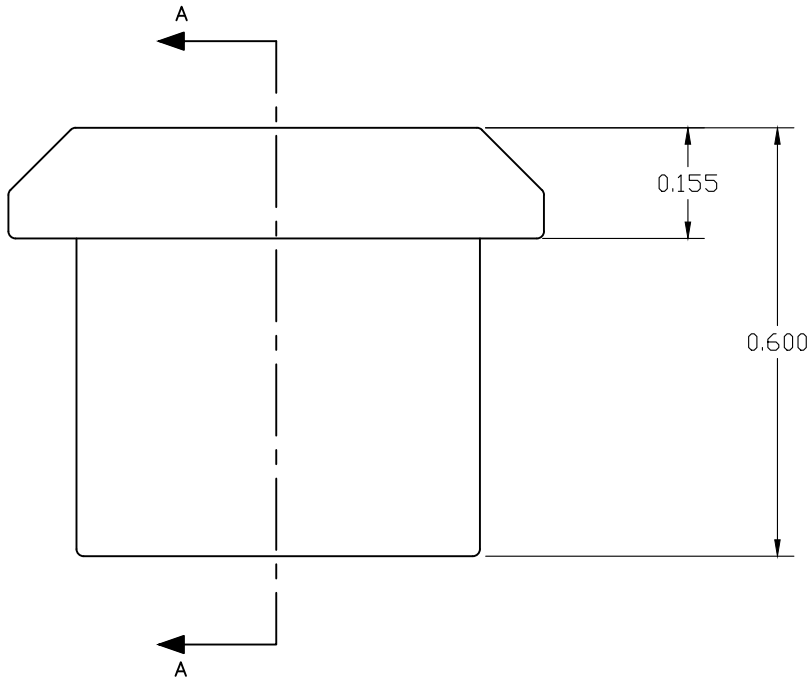
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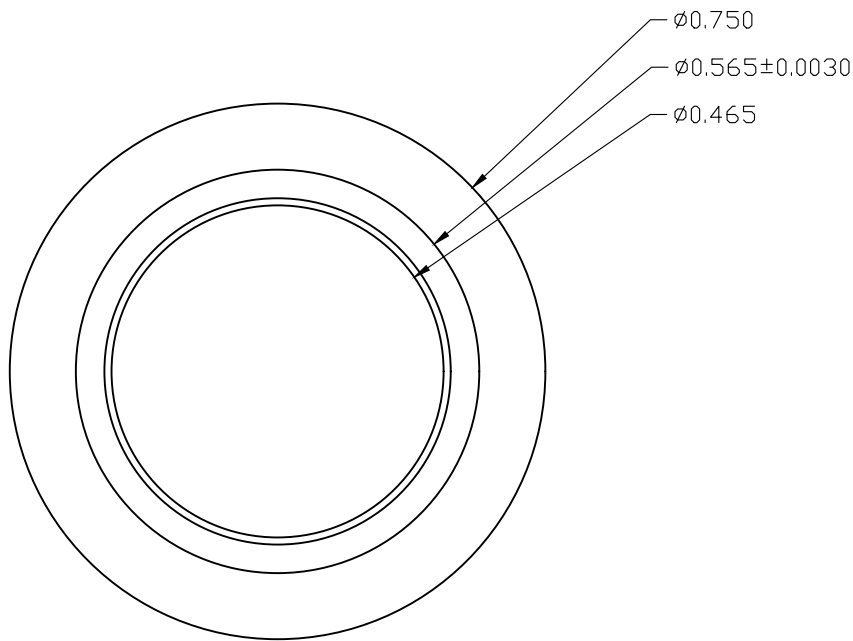
BREAK ALL SHARP EDGES

-10 ADAPTER

MATERIAL: 6061-T6 ALUMINUM PER AMS-QQ-A225/8, AMS41115, 41116, 41117  
FINISH: NONE  
COLOR: RAW



SECTION A-A



BREAK ALL SHARP EDGES

PROTO

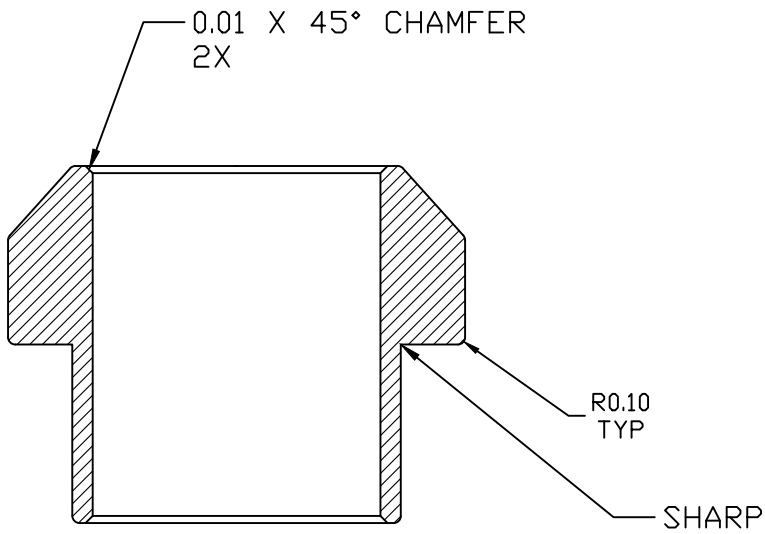
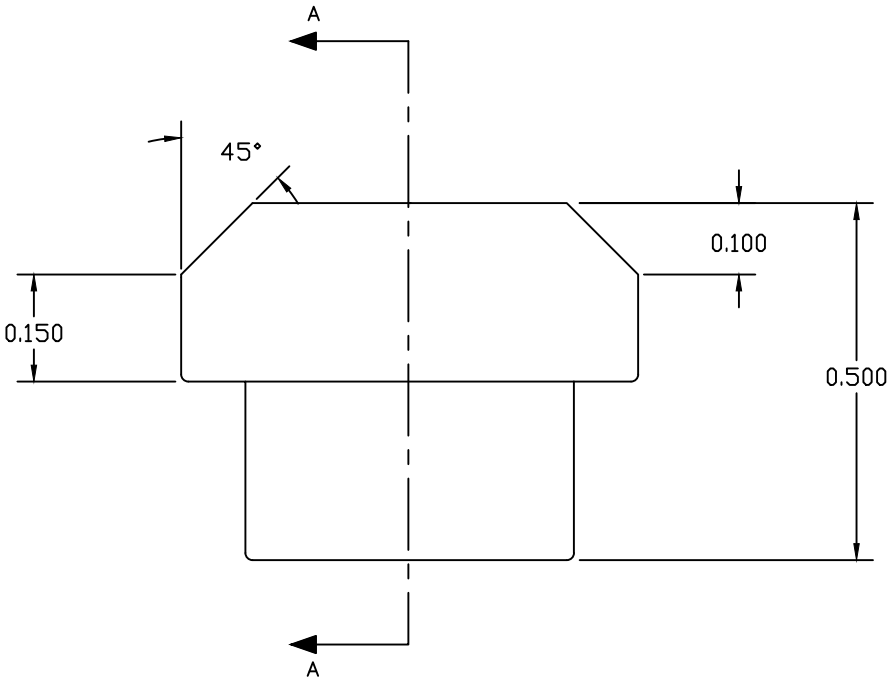
N/C

Paravion® Technology Inc.		TITLE COMPRESSOR ASSEMBLY		DRAWING NO. 407AC-3110	
DIMENSIONS IN INCHES TOLERANCES EXCEPT WHERE NOTED: .X = ± .1 .XX = ± .05 .XXX = ± .010 ANGLES = ± 1° THREADS: INTERNAL=CLASS 2B EXTERNAL=CLASS 2A		DRAWN BY DJSH	APRVD. BY REB	CHK'D BY LS	DATE 10/31/96
DO NOT SCALE DRAWING				REV M	ECO
© 2018 PARAVION TECH, INC. PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY, INC.				SHEET 2 OF 3	

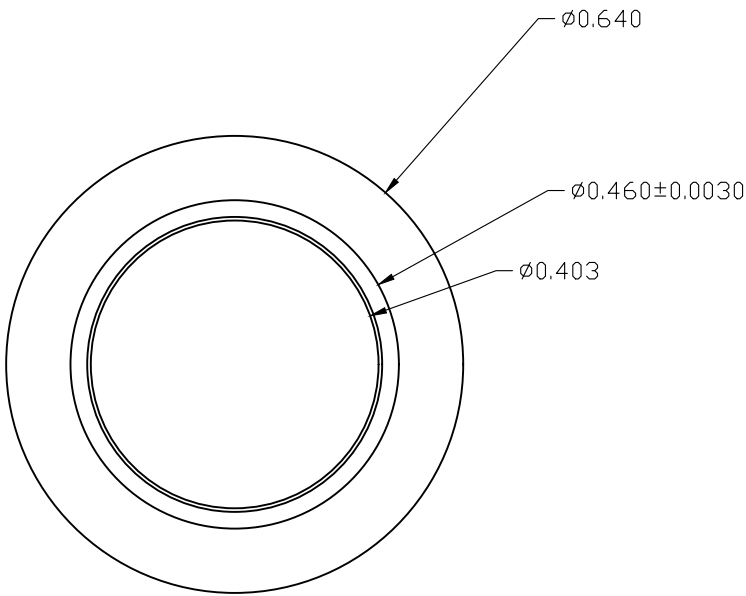
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— 11 ADAPTER

MATERIAL: 6061-T6 ALUMINUM PER AMS-QQ-A225/8, AMS41115, 41116, 41117  
FINISH: NONE  
COLOR: RAW



SECTION A-A



BREAK ALL SHARP EDGES

PROTO

N/C

Paravion® Technology		TITLE COMPRESSOR ASSEMBLY		DRAWING NO. 407AC-3110	
DIMENSIONS IN INCHES		DRAWN BY	APRVD. BY	CHK'D BY	DATE
TOLERANCES EXCEPT WHERE NOTED:		DJSH	REB	LS	10/31/96
.X = ± .1					
.XX = ± .05					
.XXX = ± .010					
ANGLES = ± 1°					
THREADS:		DO NOT SCALE DRAWING			SHEET
INTERNAL=CLASS 2B		© 2018 PARAVION TECH., INC. PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY, INC.			3 OF 3
EXTERNAL=CLASS 2A					

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